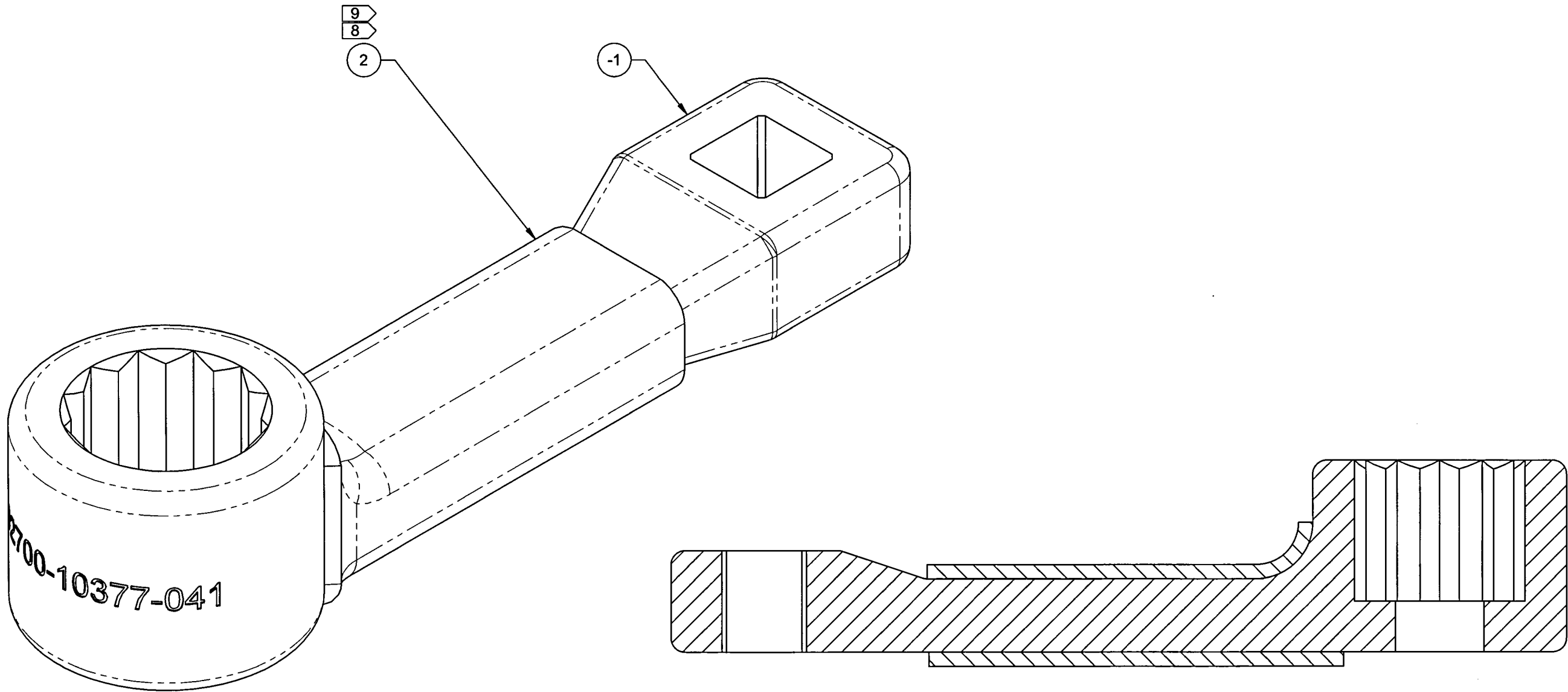


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10377-041-1	ADAPTER
2	1	McMaster#6855K17 OR EQUIV	1/8" THK. HEAT-SHRINK



RB 92700-10377-041 PITCH CONTROL TORQUE ADAPTER

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) CUT ITEM 2 AS REQUIRED TO FIT AS SHOWN
9) ASSEMBLE AS SHOWN, HEAT ITEM 2 IN POSITION

A	NEW ISSUE	18-629	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10377-041	SHEET 1 OF 2
APPROVED	VM	TITLE	SCALE
		PITCH CONTROL TORQUE ADAPTER	NTS
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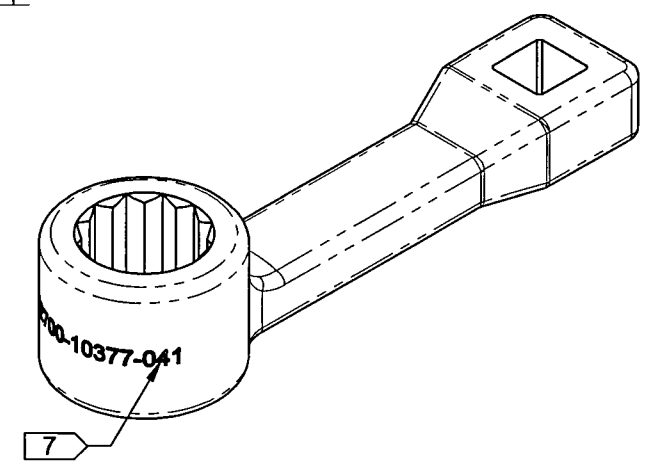
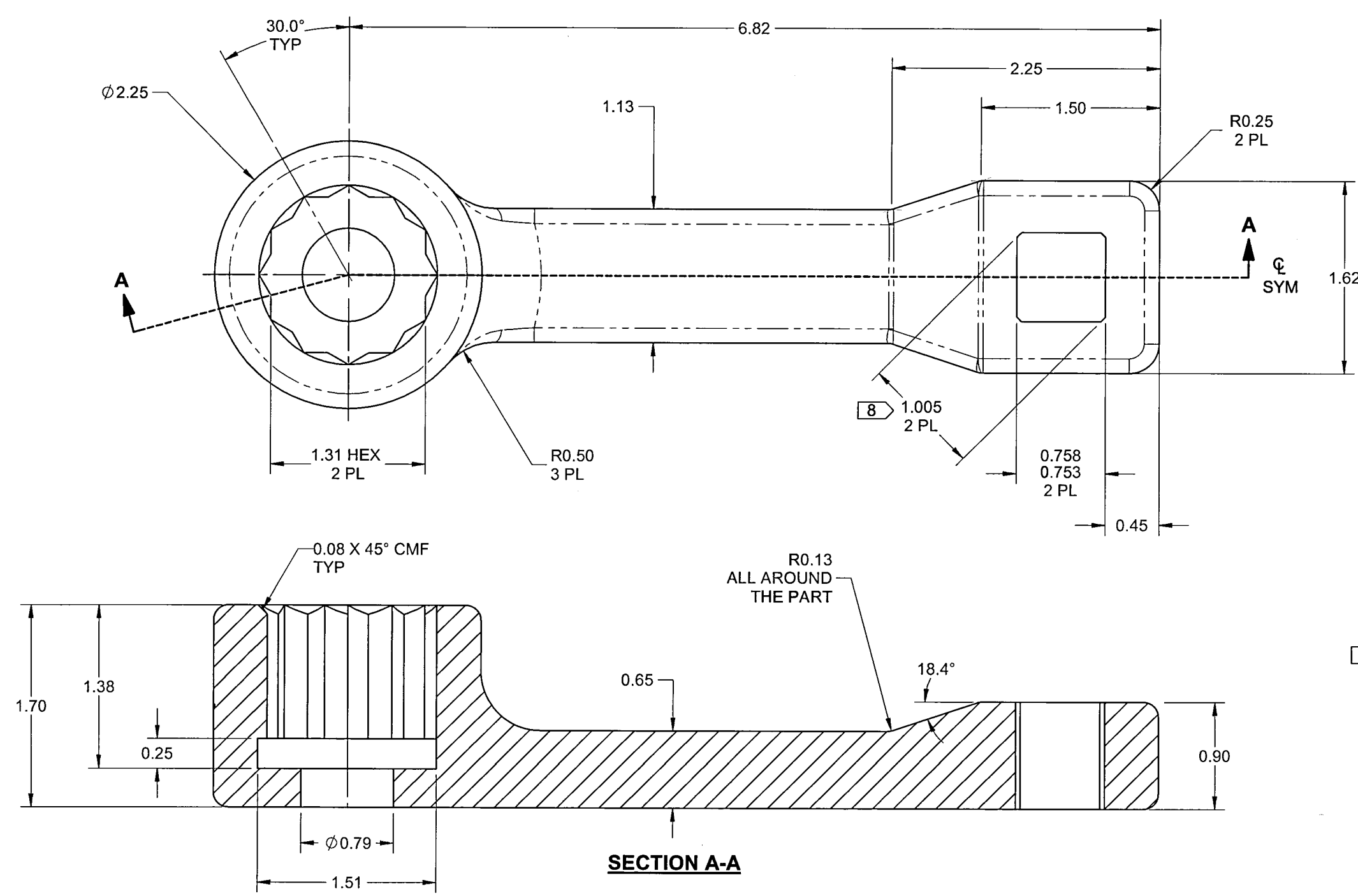
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RB 92700-10377-041-1 ADAPTER

NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: 38-42 Rc
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN
8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10377-041	SHEET 2 OF 2
APPROVED	VM	TITLE	SCALE
		PITCH CONTROL TORQUE ADAPTER	NTS
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